



Piston Valves

YPG - YVN

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MODU[®]

Piston Valves

Piston Valves having long term experience on elastic sealing systems, designed piston valve by long term research activities. Lots of piston valves were used and are still in use in Turkey and all around the world. Main application areas are vapor, steam, water, heat transfer oils, high temperature hot water, thermal oil, chemical industry using corrosive fluids and food industry. realized the idea of replacing seat and plug with elastic sealing rings and cylindrical piston in globe valves. Our aim is to ensure customer satisfaction by manufacturing valves meeting expectations based on international standards and legal regulations.

Application Examples



Piston valves can be used to control the flow of almost all kinds of fluids. Piston valves offers the optimum solutions. Valve body material may be cast iron, ductile iron, cast steel and stainless steel with appropriate sealing rings.



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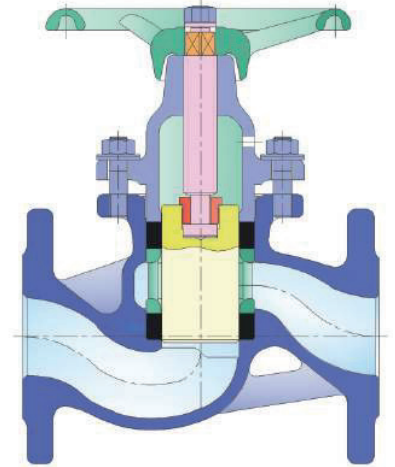
Piston Valves

Piston Valves have two important components: fine ground cylindrical piston made of stainless steel and elastic valve rings. Suitable ring materials are used for almost all kinds of fluids. Elastic upper lower rings compress the piston with the required tightness. Thrust is provided by tightening the bonnet nuts. It is transmitted from upper ring to lower ring via lantern bushing. Axial thrust is converted to radial pressure by compressing the elastic rings. The compressed rings enable an outstanding leaktightness. the lower ring is leakproof across the ports, the upper ring is leakproof to atmosphere. At fully open or fully closed position, since there is no contact between the cylindrical piston surface and the fluid; abrasion does not take place

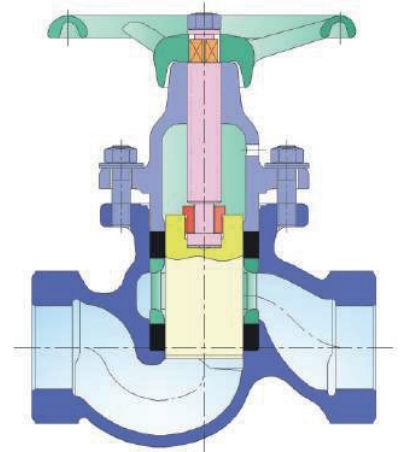
Advantages

- Asbestos free
- Energy efficient
- Maintenance free
- Exceptional leaktightness across the ports and to atmosphere
- Abrasionproof sealing surface
- Valve rings are replaceable in the pipeline
- Excellent control characteristics
- Fire safe is tested according to ISO 10497 / API 607
- TUV certified
- Suitable for oxygen line
- Economic, easy to service
- Conforms to German TA Luft and USA EPA

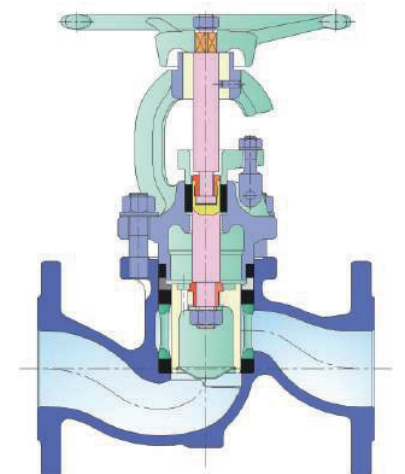
YPG 15-50



YVMN 1/4"-2" and YVSN 1/4"-2"



YPG 65-200



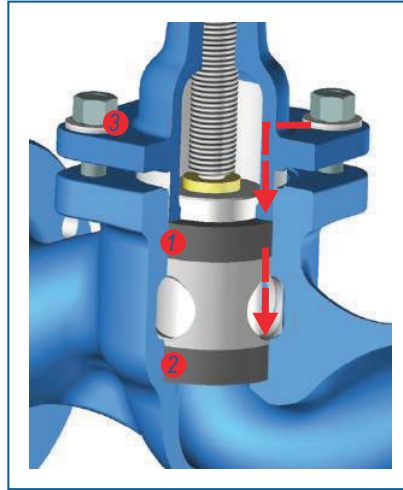
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Piston Valve Working Principle

Sealing System

- Sealing system in the piston valve is enabled by a stainless steel piston and a couple of special elastic rings which surround the piston tightly.
- Sealing surface is the side surface of the piston. While upper ring provides sealing to atmosphere (outside), lower ring provides tightness in the line (inside).
- Leakproofing is provided by tightness in the bonnet nuts acting axially to upper ring. The thrust is transmitted from upper ring to lower ring via lantern bushing. Special elastic rings are thereby compressed and transform this thrust into a radially acting pressure on the piston.
- Elastic rings, being supported against the wall of the valve body, surround the cylindrical piston surface thereby result in an outstanding sealing.



1. YX-GT upper ring
2. YX-GT lower ring
3. Belleville washer

- Layers of YX-GT rings press radially on the sealing surface of the piston
- Belleville washers compensate the pressure and temperature changes. Thereby, a spontaneous and permanent sealing is provided by itself.

Is not affected by unexpected materials flowing in the fluid.
No corrosion on the leakproofing surface.

- There is no direct contact of the piston surface and the fluid. Therefore, there is no corrosion risk for the sealing surfaces. Only the bottom surface of the piston gets into contact with the fluid. This part is not related to the sealing performance.
- Unexpected materials in the medium do not harm a piston valve. When the valve is being shut and the piston enters the lower ring, it sweeps out any particles of sand, welding globules and other impurities existing in the medium. The possibility of damage to the sealing system by abrasive matter existing in the fluid; a well-known problem with seat valves, is eliminated with the piston valves. Fibrous and contaminated media can be reliably shut off without trouble.



- The piston valves of model YPG 15 to 50 have the same sealing system. There is no stuffing box with the ring.
- The balanced piston valves of model YVNB 65 to 200, have stuffing box with the ring. Easy operation is enabled thanks to pressure balance across the piston.
- Ring replacement takes short time, there is no need for difficult mechanical processes like seat grinding etc. for piston valves. A new valve is obtained just by replacing sealing rings. Since they are supported by stainless steel plate, rings have long service life.



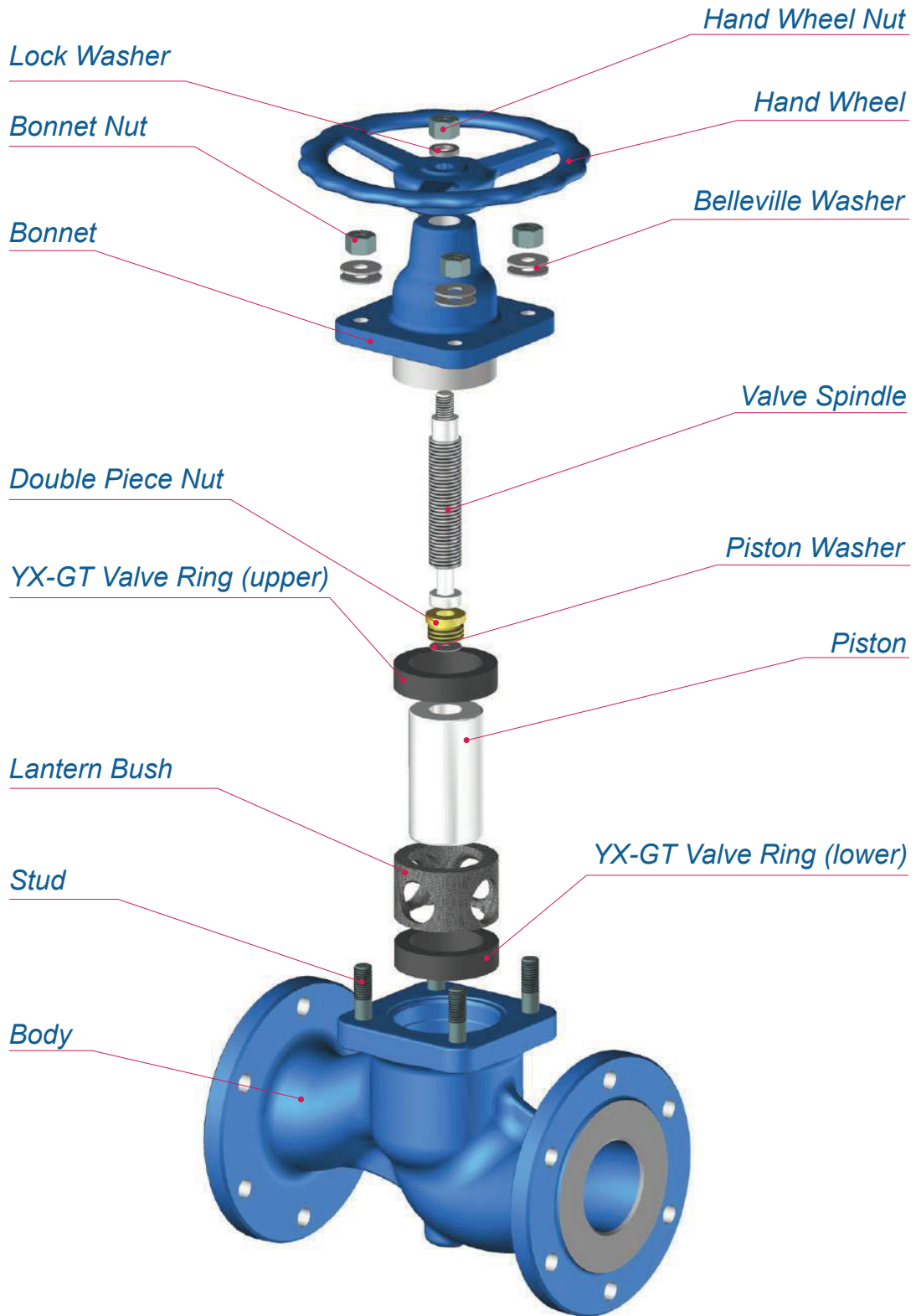
No environmental contamination
Saves energy

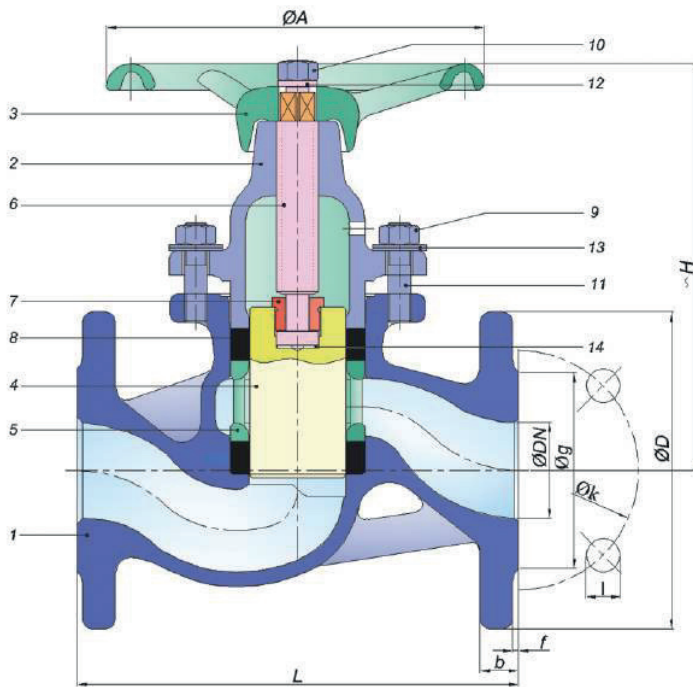
- Piston valves, providing an outstanding leaktightness across both to atmosphere and to line, prevent environmental contamination. Toxic fluids remain in the piping system and are not allowed to diffuse into atmosphere.
- Piston valves save energy via preventing leakage of steam and other power transfer fluids to atmosphere.

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Piston Valve YPG 15-50





Piston Valves

DN 15 - 50

Type: YPG Flanged

Material Type	Cast Iron	Ductile Iron	Cast Steel	Stainless Steel
Size	DN15-50	DN15-50	DN15-50	DN15-50
Pressure Class	PN16	PN25	PN40	PN40
Dimensions	DIN EN 558/1.serie	DIN EN 558/1.serie	DIN EN 558/1.serie	DIN EN 558/1.serie
Assembly	Flanged according to DIN EN 1092-2	Flanged according to DIN EN 1092-2	Flanged according to DIN EN 1092-1	Flanged according to DIN EN 1092-1
Temperature	-10°C +300 °C	-10°C +350 °C	-10°C * +400°C	-10°C * +400°C
Material Code	2	8	7	9
Order Code	YPG.2F.__.00	YPG.8F.__.00	YPG.7F.__.00	YPG.9F.__.00

Fluid Types

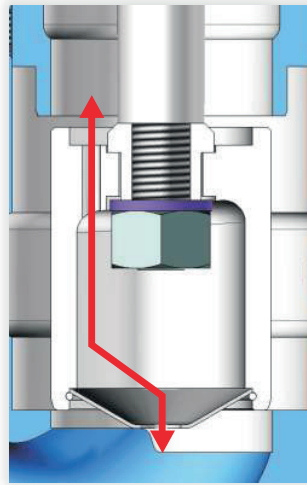
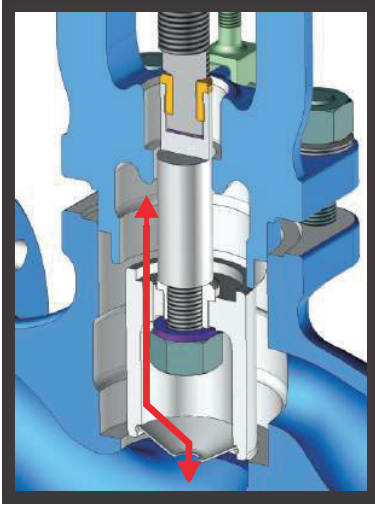
All kinds of fluids such as water, hot water, high temperature hot water, steam, thermal oil, LPG, fuel oil, pressurized air, etc.

P.No	Part Name	Cast Iron	Ductile Iron	Cast Steel	St. Steel	St. Steel
1	Body	GJL 250	0.7040	1.0619	1.4308	1.4408
2	Upper Bonnet	GJL 250 ****	0.7040 ****	1.0619 ****	1.4308	1.4408
3	Hand Wheel	GJL 200	GJL 200	GJL 200	GJL 200	GJL 200
4	Piston	1.4021	1.4021	1.4021	1.4301	1.4401
5	Lantern Bush	GJL 200 + Phosphate	GJL 200 + Phosphate	GJL 200 + Phosphate	1.4308***	1.4408***
6	Valve Spindle	1.4021/St-42	1.4021/St-42	1.4021/St-42	1.4301	1.4401
7	Double Piece Nut	Ms-58	Ms-58	Ms-58	1.4301	1.4401
8	Valve Ring	Graphite	Graphite	Graphite	Graphite	Graphite
9	Nut	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
10	Nut	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
11	Stud	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
12	Lock Washer	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
13	Belleville Washer	50CrV4	50CrV4	50CrV4	A2-70	A2-70
14	Piston Washer	Ms-58	Ms-58	Ms-58	1.4301	1.4301

DN		Dimensions			Assembly size													
mm	inch	Type	L	H	A	D	g	Hole Nr.	k	PN16			PN25			PN40		
										b	f	l	b	f	l	b	f	l
15	1/2"	YVN 15	130	105	100	95	45	4	65	14	2	14	16	2	14	16	2	14
20	3/4"	YVN 20	150	120	120	105	58	4	75	16	2	14	18	2	14	18	2	14
25	1"	YVN 25	160	138	140	115	68	4	85	16	2	14	18	3	14	18	2	14
32	1 1/4"	YVN 32	180	154	160	140	78	4	100	18	2	19	18	3	19	18	2	18
40	1 1/2"	YVN 40	200	186	180	150	88	4	110	18	3	19	18	3	19	18	2	18
50	2"	YVN 50	230	211	200	165	102	4	125	20	3	19	20	3	19	20	2	18

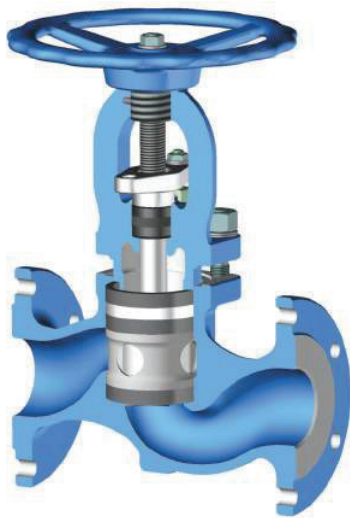
* For temperatures below -10°C, stud and nut material should be stainless steel
 ****1.4401 for DN15 and DN20
 ***** Ck22 for DN15 and DN20

Balanced Piston Valves



■ **Easy to operate:**

For balanced piston valves, top and bottom surfaces of the piston are in contact with fluid. So, pressure force is balanced to some extent on the piston. No counter pressure is exerted during release or shut off operation. Only the friction force contributes to release or shut off effort.



Sealing System

❶ **Spindle Sealing**

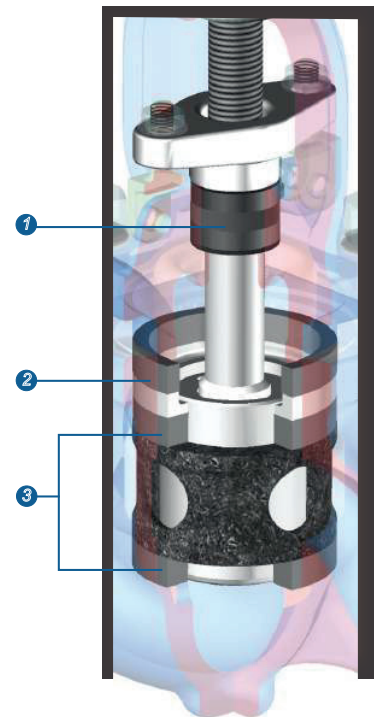
The sealing between spindle and atmosphere is provided by stuffing box composed of 3 pieces of YX-GT rings.

❷ **Body Sealing**

The sealing between body and atmosphere is provided by 1 piece of YX-GT ring located between body and bonnet.

❸ **Inner Sealing**

The inner sealing is provided by 2 pieces of specially manufactured YX-GT rings surrounding the piston elastically.



■ **Maintenance Free**

High temperature resistant Belleville washers, one located on the bonnet and the other located under the stuffing box nuts, create a constant thrust on the rings. This compensates pressure and temperature variations and avoids loosening due to abrasion. An outstanding maintenance free sealing is achieved for a long service life.

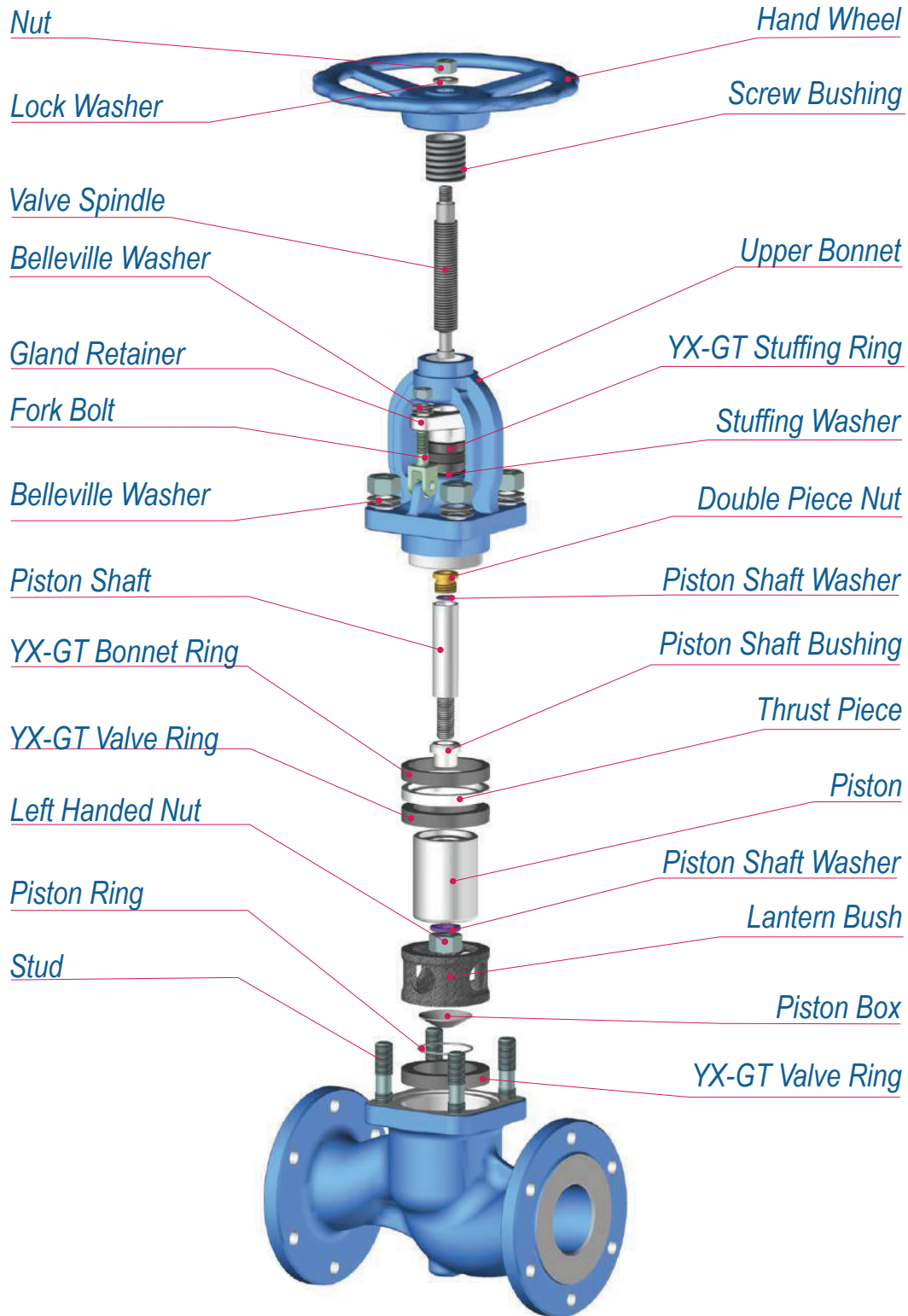


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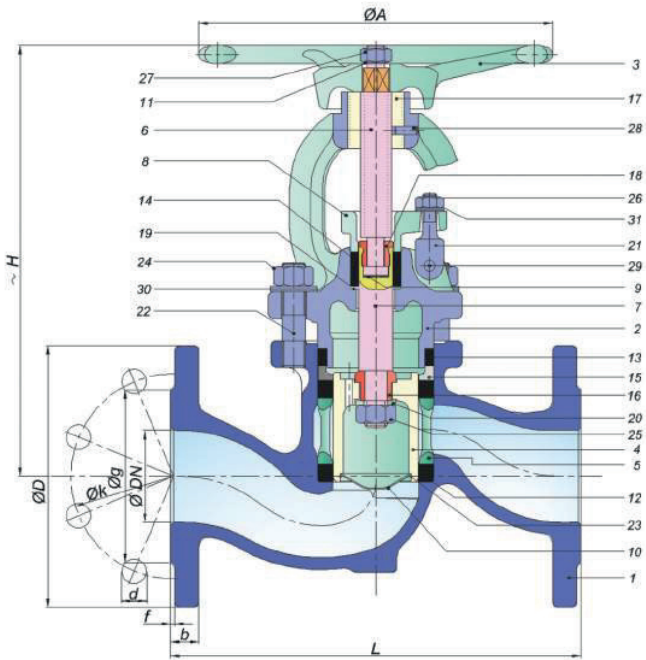
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Balanced Piston Valve YVNB 65-200



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Balanced Piston Valves DN 65 - 200

Type: YVNB-YPG Flanged

Material Type	Cast Iron	Ductile Iron	Cast Steel	Stainless Steel
Size	DN65-200	DN65-200	DN65-200	DN65-200
Pressure Class	PN16	PN25	PN40	PN40
Dimensions	DIN EN 558/1.serie	DIN EN 558/1.serie	DIN EN 558/1.serie	DIN EN 558/1.serie
Assembly	Flanged according to DIN EN 1092-2	Flanged according to DIN EN 1092-2	Flanged according to DIN EN 1092-1	Flanged according to DIN EN 1092-1
Temperature	-10°C +300 °C	-10°C +350 °C	-10°C* +400°C	-10°C* +400°C
Material Code	2	8	7	9
Order Code	YPG.2F.___00	YPG.8F.___00	YPG.7F.___00	YPG.9F.___00

Fluid Types

All kinds of fluids such as water, hot water, high temperature hot water, steam, thermal oil, LPG, fuel oil, pressurized air, etc.

Part Name	Cast Iron	Ductile Iron	Cast Steel	St. Steel	St. Steel
Body	G.JL 250	0.7040	1.0619	1.4308	1.4408
Upper Bonnet	G.JL 250	0.7040	1.0619	1.4308	1.4408
Hand Wheel	G.JL 200	G.JL 200	G.JL 200	G.JL 200	G.JL 200
Piston	1.4086	1.4086	1.4086	1.4308	1.4408
Internal Bush	G.JL 200 + Phosphate	G.JL 200 + Phosphate	G.JL 200 + Phosphate	1.4308	1.4408
Drive Spindle	St-42	St-42	St-42	1.4301	1.4401
Piston Shaft	1.4021	1.4021	1.4021	1.4301	1.4401
Retainer and Retainer	0.7040	0.7040	0.7040	1.4308	1.4408
Piston Shaft Washer	1.4301	1.4301	1.4301	1.4301	1.4301
Piston Box	1.4301	1.4301	1.4301	1.4301	1.4401
Check Washer	55Si7	55Si7	55Si7	A2-70	A2-70
Drive Ring	Graphite	Graphite	Graphite	Graphite	Graphite
Bonnet Ring	Graphite	Graphite	Graphite	Graphite	Graphite
Stuffing Ring	Graphite	Graphite	Graphite	Graphite	Graphite
Crust Piece	G.JL 200 + Phosphate	G.JL 200 + Phosphate	G.JL 200 + Phosphate	1.4308	1.4408
Piston Shaft Bushing	1.4021	1.4021	1.4021	1.4301	1.4401

P.No	Part Name	Cast Iron	Ductile Iron	Cast Steel	St. Steel	St. S
17	Screw Bushing	Ms-58	Ms-58	Ms-58	Ms-58	Ms-58
18	Double Piece Nut	Ms-58	Ms-58	Ms-58	1.4301	1.4301
19	Stuffing Washer	St-37+Gal.	St-37+Gal.	St-37+Gal.	1.4301	1.4401
20	Piston Washer	Ms-58	Ms-58	Ms-58	1.4301	1.4401
21	Fork Bolt	St-42	St-42	St-42	1.4301	1.4401
22	Stud	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
23	Piston Ring	1.4301	1.4301	1.4301	1.4301	1.4301
24	Nut	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
25	Left Handed Nut	A2-70	A2-70	A2-70	A2-70	A2-70
26	Nut M10	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
27	Nut	8.8+Gal.	8.8+Gal.	8.8+Gal.	A2-70	A2-70
28	Pin 6x15	St-42+Gal.	St-42+Gal.	St-42+Gal.	A2-70	A2-70
29	Sloted pin 8x22	8.8	8.8	8.8	1.4301	1.4301
30	Belleville Washer	50CrV4	50CrV4	50CrV4	A2-70	A2-70
31	Belleville Washer (20/10.2x11)	50CrV4	50CrV4	50CrV4	A2-70	A2-70

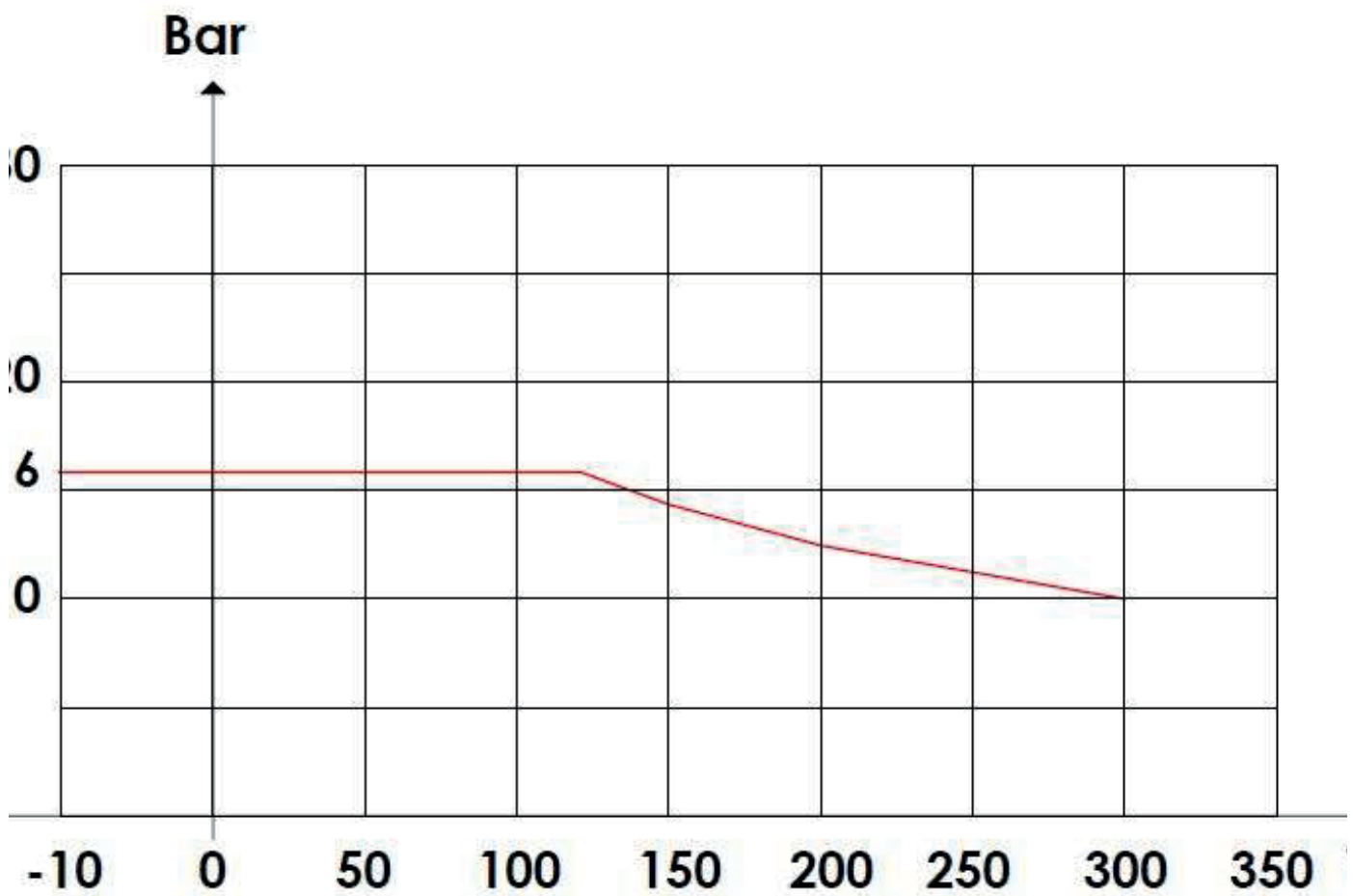
DN		Dimensions			Assembly size																					
mm	inch	Type	L	H	A	PN16						PN25						PN40								
						D	b	g	Hole Nr.	d	k	f	D	b	g	Hole Nr.	d	k	f	D	b	g	Hole Nr.	d	k	f
65	2 1/2"	YVNB 65	290	306	250	185	20	122	4	19	145	3	185	20	118	8	19	145	3	185	22	122	8	18	145	2
80	3"	YVNB 80	310	327	250	200	22	138	8	19	160	3	200	22	132	8	19	160	3	200	24	138	8	18	160	2
100	4"	YVNB 100	350	374	280	220	24	158	8	19	180	3	235	24	156	8	23	190	3	235	24	162	8	22	190	2
125	5"	YVNB 125	400	447	320	250	26	188	8	19	210	3	270	26	184	8	28	220	3	270	26	188	8	26	220	2
150	6"	YVNB 150	480	477	360	285	26	212	8	23	240	3	300	26	211	8	28	250	3	300	28	218	8	26	250	2
200	8"	YVNB 200	600	561	400	340	30	268	12	23	295	3	360	30	274	12	28	310	3	375	34	285	12	30	320	2

*For temperatures below -10°C, stud and nut material should be stainless steel

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PISTON VALVE

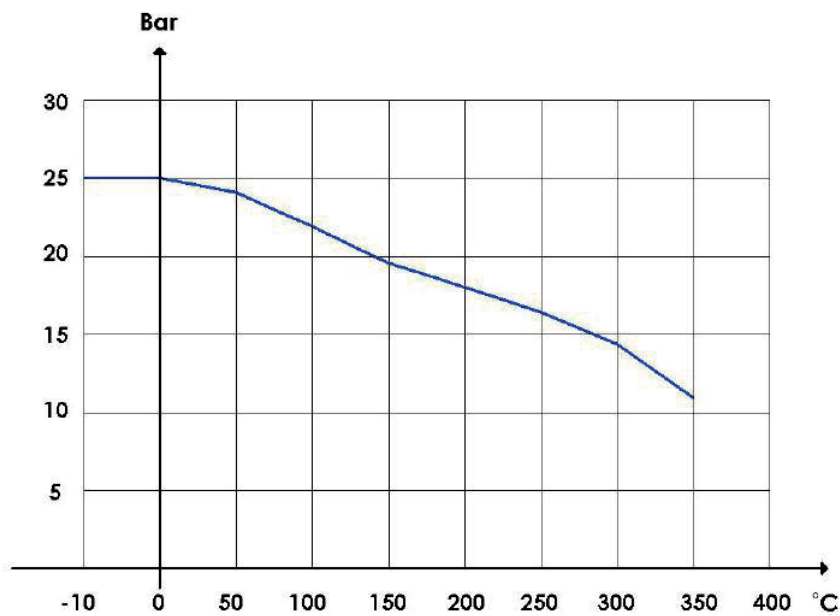
Temperature Pressure Diagram



Pressure Class : PN16

Material : GJL 250

PISTON VALVE Temperature Pressure Diagram

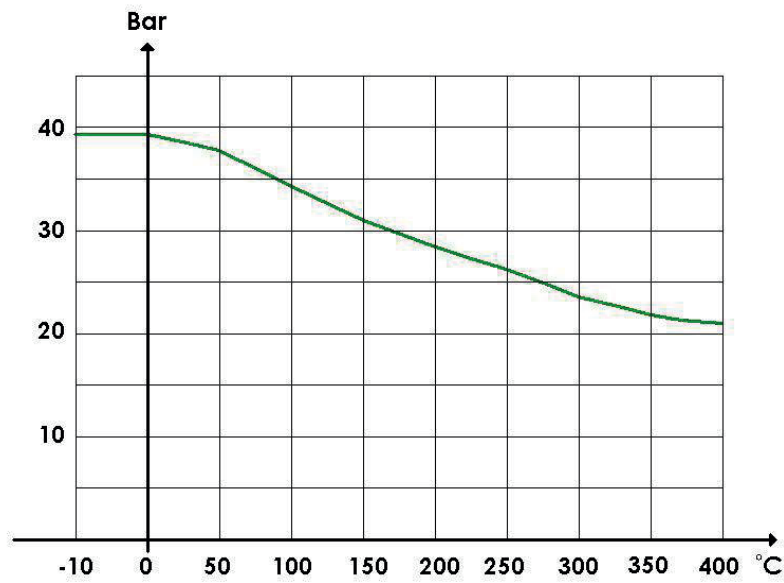


Pressure Class : PN25

Material : 0.7040

PISTON VALVE

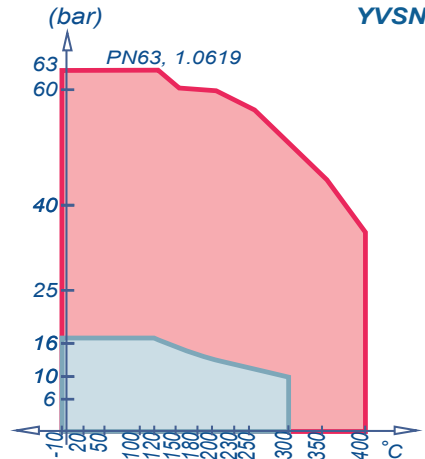
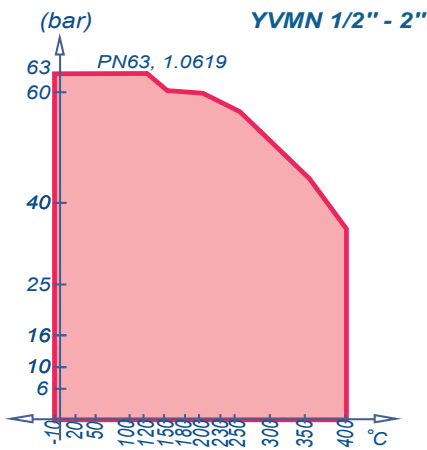
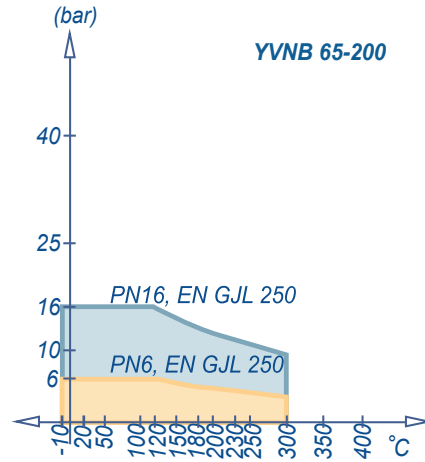
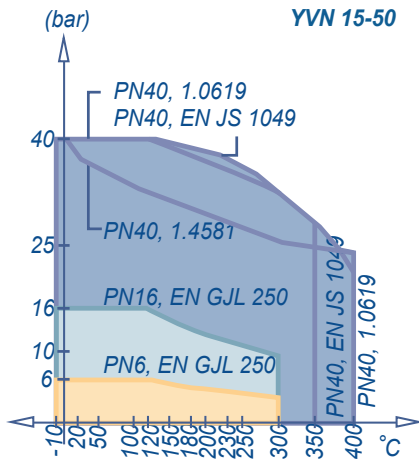
Temperature Pressure Diagram



Pressure Class : PN40

Material : 1.0619

Pressure / Temperature Diagrams



Pressure drop calculation in piston valves

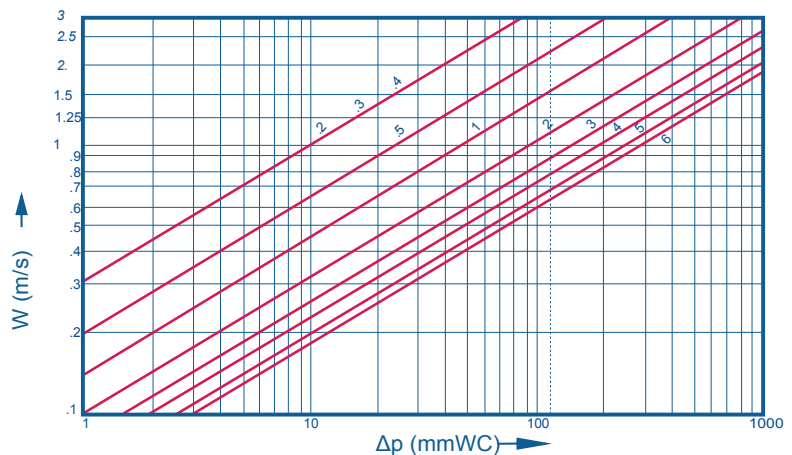
DN	ξ	K_V
15	4	4,5
20	4	8
25	4	12,5
30	4	20,5
40	4	32
50	4	50
65	6	69
80	6	104
100	6	163
125	7,2	233
150	7,2	335
200	7,5	582

Pressure drop formula $\Delta p =$ pressure drop (mmWC)

$$\Delta p = \xi \frac{W^2}{2g} \rho \quad (\text{mmWC})$$

$$\Delta p = \left(\frac{Q}{K_V}\right)^2 \times \frac{\rho}{1000}$$

ξ : zeta value
 W : fluid velocity, m/s
 $2g$: 20 m/s²
 ρ : 1000 kg/m³
 K_V : flow coefficient, m³/h. For $\Delta p = 10$ mWC
 Q : flow rate, m³/h



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